

# 森峰激光

**SENFENG**  
切割 | 折弯 | 焊接 | 机床 | 自动化

## SF-DT3220装机前用户需做的准备工作

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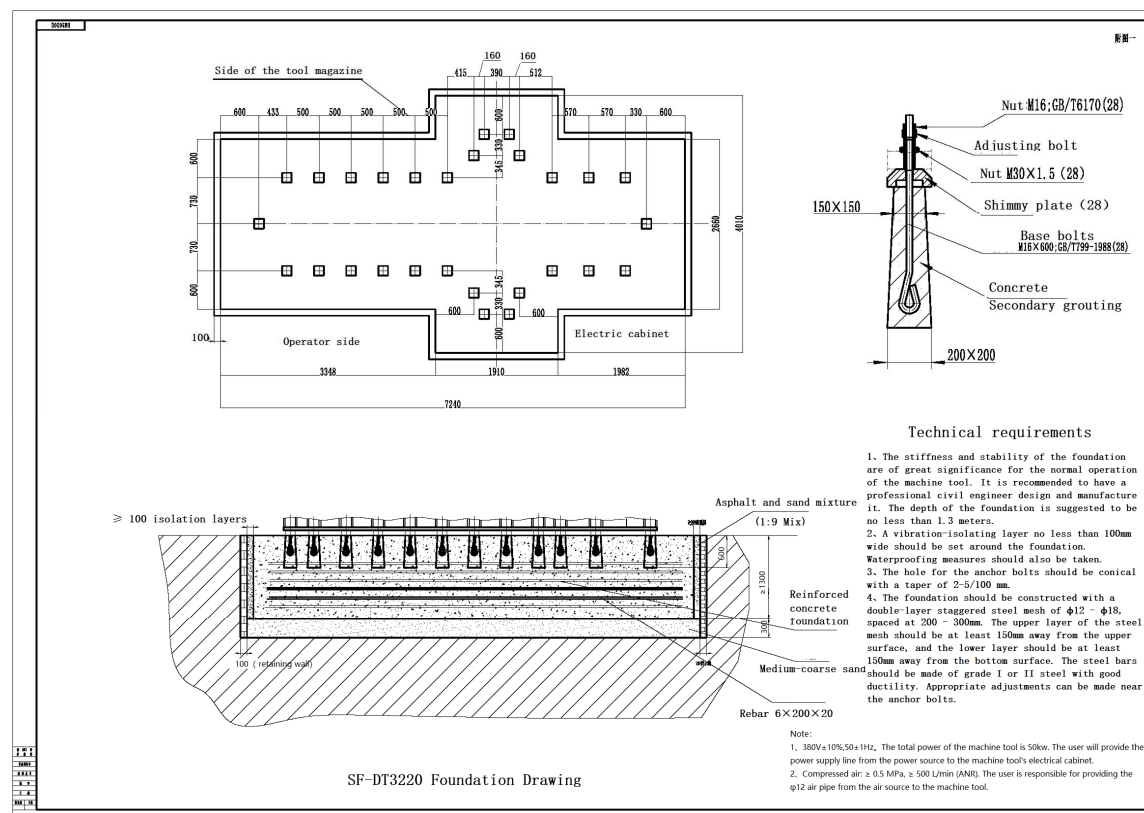
Preparations required by users  
before installing the SF-DT3220

所有的工作开始前，请确认地基已按图纸要求做好，并仔细检验无误。

Before starting all the work, please ensure that the foundation has been properly constructed as per the drawings and that it has been carefully inspected to be error-free.

同时，需准备足够的再次灌浆用水泥及灌浆工具。

At the same time, sufficient cement for re-grouting and grouting tools should be prepared.



## 卸车设备 Unloading devices

卸车需要至少承载50吨的行车。4根（长6米、单根承载20吨）的钢丝绳。

The unloading operation requires a crane capable of carrying at least 50 tons. Four steel wire ropes (each 6 meters long and capable of bearing 20 tons) are needed.



## 机床使用环境 Machine tool use environment

1、三相交流电源：380V±10%；50Hz±1Hz。55KVA(标准)

Three-phase AC power supply: 380V ± 10%; 50Hz ± 1Hz. 55KVA (standard)。

如果电压不稳定，请配备稳压电源。

If the voltage is unstable, please install a voltage stabilizing power supply.

2、环境温度：5~40C°。

Environmental temperature: 5 - 40° C.

3、相对湿度：40-75%。

Relative humidity: 40-75%.

4、机床应有可靠的接地：接地导线为铜质导线 $\geq 16\text{mm}^2$ ；接地电阻 $< 4\Omega$ 。

The machine tool should have a reliable grounding: The grounding wire should be a copper conductor with a diameter of  $\geq 16\text{mm}^2$ ; The grounding resistance should be less than  $4\Omega$ .