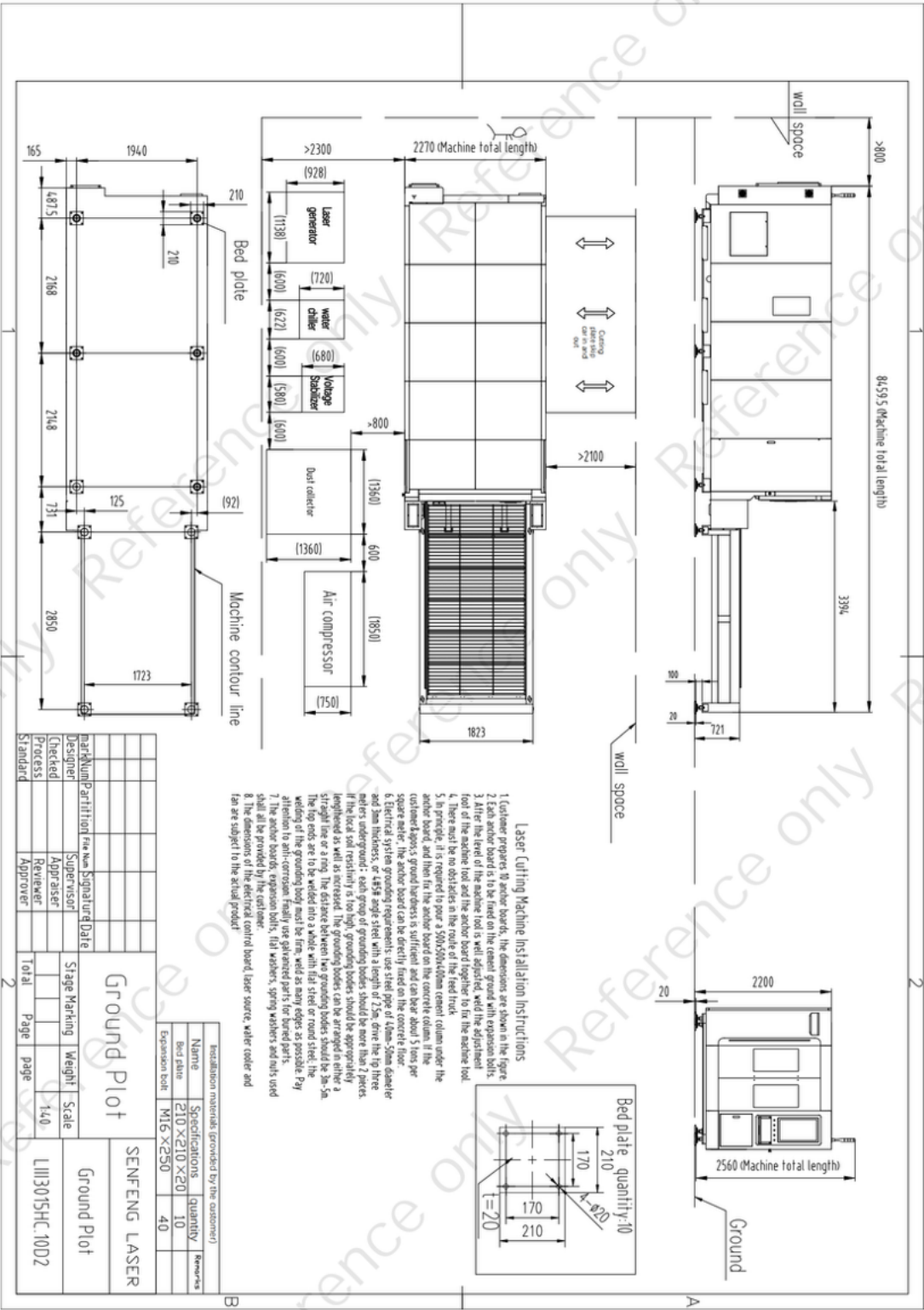
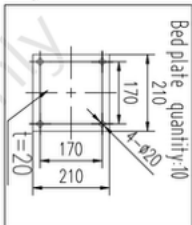




Laser Cutting Machine Installation Instructions

1. Foundation requires 10 anchor boards. The dimensions are shown in the figure.
2. Each anchor board is to be fixed on the cement ground with expansion bolts.
3. After the level of the machine tool is well adjusted, weld the adjustment foot of the machine tool and the anchor board together to fix the machine tool.
4. There must be no obstacles in the route of the feed track.
5. In principle, it is required to pour a 500x500x40mm cement column under the anchor board, and then fix the anchor board on the concrete column. If the customer does not have a concrete column, the anchor board can be directly fixed on the concrete floor.
6. Electrical system grounding requirements: use steel pipe of Adams-Slam diameter and 3mm thickness, or 45# angle steel with a length of 25m, drive the top three longitudinal as well as secured. The grounding bodies should be arranged in either a straight line or a ring. The distance between two grounding bodies should be 3m-5m. The top ends are to be welded into a whole with flat steel or round steel. The welding of the grounding body must use galvanized parts or coated parts.
7. If the customer has special requirements, the welding of the grounding body must use galvanized parts or coated parts.
8. The dimensions of the electrical control board, laser source, water cooler and fan are subject to the actual product.



Installation materials (provided by the customer)			
Name	Specifications	Quantity	Remarks
Bed plate	210 x 210 x 20	10	
Expansion bolt	M16 x 250	40	

Ground Plot				SENFENG LASER			
Designer	Partition	Fee Man	Signature	Date	Stage	Marking	Weight
Checked							Scale
Process							1:40
Standard							
Total				Page	page		
				LIII3015HC.1002			